antibiotics in the body, for the greater activity of teicoplanin as compared with vancomycin.

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Steric Course of Ketopantoate Hydroxymethyltransferase in E. $coli^{\dagger}$

D. John Aberhart* and David J. Russell

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Abstract: The conversion of α -ketoisovaleric acid (α -KIVA) to ketopantoate by the 5,10-methylenetetrahydrofolate-dependent enzyme ketopantoate hydroxymethyltransferase (KHMT) in E. coli has been shown to proceed in a retention mode at the β -position of α -KIVA. 5,10-Methylenetetrahydrofolate formed in vivo by serine hydroxymethyltransferase (SHMT) from stereospecifically deuterated $(3S-d_1)$ serine was converted by KHMT into an ca. 3:1 ratio of deuterated ketopantoates with the 4S isomer predominating. The results indicate that KHMT and SHMT have the same overall steric course in E. coli.

Ketopantoate hydroxymethyltransferase (5,10-methylenetetrahydrofolate: α -ketoisovalerate hydroxymethyltransferase; KHMT) catalyzes the reversible condensation of α -ketoisovaleric acid (α -KIVA) (1) with the biochemical equivalent of form-



aldehyde, N^5 , N^{10} -methylenetetrahydrofolate (5,10-CH₂-H₄folate), to produce ketopantoate (2)^{1,2} This reaction constitutes the first committed step in the biosynthesis of pantothenate and coenzyme A. KHMT obtained from E. coli K-12 was recently purified to apparent homogeneity by Snell et al.³ They showed that it is this enzyme, and not a 5,10-CH₂-H₄folate-independent enzyme⁴ in E. coli, capable of catalyzing the condensation of formaldehyde with α -KIVA, which is responsible for ketopantoate formation in vivo. Unlike the related 5,10-CH₂-H₄folate-dependent enzyme, serine hydroxymethyltransferase⁵ (SHMT), KHMT is a class II aldolase and does not require pyridoxal phosphate as cofactor.

SHMT has been the subject of extensive stereochemical studies⁶⁻¹³ (Scheme I). These studies have revealed that, in the conversion of glycine to (2S)-serine, the 2- H_{sl}^{14} atom is removed and the 2- H_{re} atom retained, $3 \rightarrow 4.6^{-9}$ Thus the reaction proceeds stereospecifically with retention at C-2 of glycine. In contrast, studies by Biellmann et al.^{10,11} of the steric course of formation of the hydroxymethyl group of serine revealed a most unusual partially stereospecific process. Incubation of tritiated formate (5) with rat liver slices led, via tritiated 5,10-methenyltetrahydrofolate $(5,10-C^{3}H^{+}-H_{4}folate)$ (6) and tritiated 5,10- $C^{3}H_{1}H_{1}-H_{4}$ folate (7), to serine having 72% of the tritium in the 3- H_{st} position (8) and 28% in the 3- H_{re} position (9). More detailed studies by Benkovic and Floss et al.¹² using purified SHMT also revealed a partially stereospecific course in the reverse process leading from serine (stereospecifically tritiated at C-3) to 5,10-CH₂-H₄folate. Under single-turnover conditions, from (2S,3S)-[3-³H₁]serine (8) a ca. 76:24 ratio of tritiated 5,10- $C^{3}H_{1}H_{1}-H_{4}$ folates (10) and (11), respectively^{12b} (trapped by in situ dehydrogenation by 5,10-CH₂-H₄folate dehydrogenase to



5,10-CH⁺-H₄folate), was formed. However, if the reversible SHMT reaction was allowed to proceed through many turnovers, essentially complete racemization of both the resultant 5,10- $C^{3}H_{1}H_{1}-H_{4}$ folate at C-11 and the resultant serine at the C-3 prochiral center was observed.

In view of the apparent similarity, at least in terms of reaction type, of the SHMT and KHMT reactions, it was of interest to compare the steric courses of the two reactions. We therefore undertook a stereochemical investigation of the KHMT-catalyzed reaction and now report the results of that investigation.

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Results

Steric Course at C-3 of α -KIVA.¹⁵ Our first objective was an examination of the steric course of replacement of the C-3 hydrogen of α -KIVA by the incoming hydroxymethyl group. In principle, this required conversion by KHMT of a chirally labeled sample of α -KIVA, e.g., 13, to ketopantoate, followed by deter-



mination of the absolute configuration at C-3 of the product. However, since chirally labeled α -KIVA might be expected to be configurationally labile as a result of enolization, our approach was to generate chiral α -KIVA in vivo from chirally labeled valine (12) through the action of the branched-chain amino acid aminotransferase.^{16,17} In such an in vivo experiment, the resultant ketopantoate would not be expected to accumulate but would be subsequently reduced by ketopantoate reductase¹⁸ to (2R)-pantoate¹⁹ (15), which in turn might (at least in part) be converted to subsequent metabolites (pantothenate, CoA, etc.). However, after acidic hydrolysis, pantoate and these subsequent metabolites would all be converted to (2R)-pantolactone (16) as shown by Teller.20

For maximum utilization of the synthetic exogenous valine without dilution by endogenous valine and/or α -KIVA, our studies were carried out by using a valine-isoleucine auxotroph of E. coli (ATCC 23783), following, with a few modifications, procedures developed by Teller.²⁰ The nature of the metabolic block in this organism (and in the E. coli V-4 valine-isoleucine auxotroph used by Teller) is unknown, but it is relevant to note that neither organism requires exogenous leucine. Since the normal pathway for leucine biosynthesis proceeds via α -KIVA derived from valine,²¹ clearly the organism is able to produce adequate α -KIVA for leucine biosynthesis and growth from exogenous valine but is unable to biosynthesize α -KIVA from other endogenous precursors. Consequently the only source of α -KIVA for ketopantoate biosynthesis is also the exogenous valine. Teller²⁰ showed that the specific activity of ¹⁴C-labeled pantolactone isolated after incubation of [1-14C]valine with E. coli V-4 corresponded closely to that expected for biosynthesis without dilution with endogenous α -KIVA from sources other than the added value.

Similarly, in preliminary incorporation experiments, we found that the specific activity of ¹⁴C-labeled pantolactone, formed in 2.8% radiochemical yield after incubation of $[4,4'-^{14}C]$ -DL-valine with E. coli ATCC 23783, was approximately equal to that expected for incorporation without dilution (prior to adding pantothenate in the workup). The radiochemical yield and the dilution factor after adding carrier (ca. 1:8) were quite adequate for use in tracing the fate of the C-3 prochiral center by ¹³C NMR methods.

Thus, (2RS,3S)-[4-13C]valine²² (12) was incubated with E. coli (ATCC 23783), and after addition of calcium pantothenate and acidic hydrolysis, p-pantolactone (16) was isolated. The ¹³C NMR spectrum (CDCl₃) of the biosynthetic product showed an eightfold enhancement of the downfield methyl signal (δ 22.94) as compared with the other methyl signal (δ 18.80) and other signals which were apparently unchanged in intensity. Thus, the condensation of α -KIVA with the C-1 donor takes place stereospecifically at C-3.

For assignment of the steric course of the reaction, it is necessary to know the assignment of ¹³C signals to the diastereotopic methyls of pantolactone. In our earlier publication,¹⁵ it was assumed by one of us (D.J.A.) that the downfield signal should be assigned to the methyl cis to the C-2 hydroxyl. Subsequently Wightman²³ reported that, in the Eu(fod)₃-shifted ¹³C (and ¹H) NMR of pantolactone, the methyl signals underwent shifting at different rates, the upfield signal shifting faster than the downfield signal. Since the proton signal for the C-2 proton was shifted most rapidly, it appeared probable that the shift reagent was complexing mainly with the hydroxyl group, causing stronger shifting of the methyl group closest to the hydroxyl. The results suggested that the original signal assignment should be reversed. Assignment of the higher field signal at δ 18.8 to the methyl cis to the hydroxyl would also be consistent with shielding resulting from the " α substituent effect".²⁴ More recently, Wasmuth, Arigoni, and Seebach²⁵ have completed a stereospecific synthesis of 17 which firmly establishes



the revised signal assignment. It follows, therefore, that (3S)- $[4^{-13}C]$ - α -KIVA (13) derived from chiral valine (12) is converted by KHMT to ketopantoate labeled as shown in 14 and that the condensation reaction proceeds in a retention mode at the carbon accepting the C-1 donor, as previously observed for the SHMT reaction.

Steric Course of Hydroxymethyl Group Transfer. We next turned our attention to a study of the stereochemistry of formation

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of the hydroxymethyl group of ketopantoate (or of the oxymethyl group of pantolactone) by KHMT from a stereospecifically labeled 5,10-C*H₁¹H₁-H₄folate. We planned again to work with the intact *E. coli* in which ketopantoate would not accumulate, in order to avoid problems resulting from the reversibility of the KHMT reaction. Such reversibility might, a priori, be expected to cause racemization of the prochiral hydroxymethyl group, as observed by Benkovic et al.¹² in their studies of SHMT under multiple-turnover conditions.

We initially planned to prepare the required stereospecifically labeled 5,10-C*H₁¹H₁-H₄folate in vivo by the method used by Biellmann et al.^{10,11}, i.e., by enzymatic conversion of $[^{2}H]$ - or [³H]formate to 5,10-C*H⁺-H₄folate, followed by reduction in vivo by methenyl-H₄folate reductase to $5,10-C^*H_1H_1-H_4$ folate. Assuming that the steric course of this process in E coli is the same as in liver, the expected labeled $5,10-C^*H_1H_1-H_4$ folate would be as shown in 7. However, in preliminary incorporation experiments, we found that [14C] formate (co-incubated with DL-valine) was poorly incorporated (ca. 0.005-0.02%) into pantolactone. This result was consistent with a report²⁶ which appeared during the course of this work. The authors concluded that, in E. coli, serine (C-3) and glycine (C-2) are the only significant sources of methylene groups for 5,10-CH₂-H₄folate biosynthesis and that formate does not enter the one-carbon pool through the folate pathway. The dilution of label (ca. 1:550-1:5000, depending on incubation and isolation conditions used) in our incorporations appeared to be too high for the use of deuterium labeling, although presumably tritium labeling could still have been used in this investigation.

As an alternative biosynthetic route to stereospecifically labeled 5,10-C*H₁¹H₁-H₄folate, we considered the use of stereospecifically labeled (3R)- or (3S)-3-*H₁-serines as precursors. These would be expected, through the agency of SHMT, to produce a mixture of 10 (ca. 75%) and 11 (ca. 25%) from $(3S)-3-{}^{3}H_{1}$ -serine (8) or (10) (ca. 25%) and 11 (ca. 75%) from (3R)-3-³H₁-serine (9), assuming again that the steric course and stereospecificity of the E. coli SHMT are the same as those of the liver enzyme. Presumably the same ratios of the deuterated analogues of 10 and 11 would result from the corresponding deuterated serines. After incubation of [3-14C]-DL-serine with E. coli, [14C] pantolactone was isolated in 0.5% radiochemical yield with a dilution (after adding carrier calcium pantothenate before acidic hydrolysis) of ca. 1:42. Thus, although serine was not as efficient a precursor of pantolactone as was valine, nevertheless the radiochemical yield and moderate dilution indicated that deuterated serines could be used as pantolactone precursors, in conjunction with the use of ²H NMR for determination of the labeling stereochemistry in the resultant pantolactone.

In the ¹H NMR spectrum of pantolactone in CDCl₃,^{27a} the C-4 proton signals are separated by only 0.073 ppm (δ_1 3.962, δ_2 4.035, J = 8.8 Hz). These signals were not appreciably further separated by adding Eu(fod)₃ to the solution. Similarly, in pyridine- d_5 ,^{27b} the signal separation is only 0.070 ppm (δ_1 3.942, δ_2 4.012, J. = 8.7 Hz). However, in benzene- d_6 solution, these signals became separated by ca. 0.10–0.14 ppm. The separation was concentration dependent but became constant at concentrations $\leq 100 \text{ mg/mL}$ (δ_1 3.177, δ_2 3.318, J = 8.8 Hz). Furthermore, the deuterium signals of (2RS,4RS)-pantolactone-4- d_1 (18), prepared by re-

duction of zinc aldopantoate with NaBH₄ followed by lactonization,²⁸ when recorded at 76.77 MHz, could be resolved nearly



Figure 1. ²H NMR Spectra: (A) Synthetic (2*RS*,4*RS*)-pantolactone-4- d_1 ; (B) biosynthetic pantolactone derived from 84% stereospecifically labeled (2*S*,3*S*)-serine-3- d_1 ; (C) biosynthetic pantolactone derived from ca. 95% stereospecifically labeled (2*S*,3*S*)-serine-3- d_1 . Samples (80–100 mg/mL) were dissolved in C₆H₆ with internal C₆D₆, δ 7.15, as reference. Pantolactone-4-d signals appear at δ 3.20–3.24 and 3.32–3.34.

to base line (Figure 1a). Through a degradative sequence carried out on asymmetrically C-4-deuterated (2*R*)-pantolactone, described in detail in the accompanying paper,²⁹ it was shown that the signal due to 4-H_{si} appears to low field of the signal due to 4-H_{re} for (2*R*)-pantolactone.

Before incubations with stereospecifically deuterated serines were carried out, (2RS)-serine-3,3- d_2 (plus DL-valine) was incubated with *E. coli*. The ²H NMR of the resultant pantolactone showed two deuterium signals, δ 3.17 and 3.28 of equal intensity. This result establishes that no extraneous biochemical processes, unrelated to the formation of 5,10-CH₂-H₄folate via SHMT or subsequent transfer of the methylene group by KHMT to form ketopantoate, were taking place to any significant extent. The fact that deuterium signals only for deuterons at C-4 were observed also supports this conclusion.

(2S,3S)-Serine-3- d_1 (19) was then synthesized by the method of Slieker and Benkovic.³⁰ The ²H-decoupled 500-MHz ¹H NMR



spectrum of this product indicated a diastereomeric purity of 84%, similar to that previously observed by others using this synthetic method.^{30,31} This product, admixed with α -KIVA,³² was then incubated with *E. coli*, and the resultant pantolactone isolated. The ²H NMR spectrum (Figure 1b) showed two deuterium signals, δ 3.21 and 3.33 in a ratio of ca. 1:2, the downfield signal (4-H_{si}) being the more intense. Thus, two deuterium labeled pantolactones, **20** and **21**, were formed, with the major product (**20**) having the *same* absolute configuration, 4*S*, in the oxymethyl group as in the precursor serine. Therefore, the two hydroxymethyltransferase reactions, leading from serine to 5,10-CH₂-

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⁽³²⁾ α -Ketoisovaleric acid (α -KIVA) was used in place of value as coprecursor, since our studies described in the accompanying paper²⁹ indicated that, at least with glycine as precursor, higher incorporations into pantolactone could be obtained.

Since a nonequal mixture of stereoisomeric deuterated pantolactones was formed, it is clear that at least one (or possibly both) of the transferase steps proceeded with only partial sterospecificity. If the E. coli SHMT proceeds to yield, from a stereospecifically labeled serine, the same 3:1 distribution of labeled 5,10- $C^*H_1^1H_1$ -H₄folates as found for the liver enzyme, it would be expected that the use of 84% stereospecifically labeled (3S)-serine- d_1 (19) would result in the formation of a ca. 2:1 mixture of 10 and 11 (D in place of T). Thus, it might be tentatively concluded that the subsequent KHMT-catalyzed reaction had proceeded nearly or completely stereospecifically.

We wished to repeat this experiment using serine of higher labeling stereospecificity. We therefore considered alternative synthetic routes for its preparation. Besides the synthesis of Slieker and Benkovic,³⁰ several other syntheses of C-3 stereospecifically deuterated or tritiated serines have been published.³³ The method used by Kainosho and Ajisaka^{33a} appeared to be quite convenient and was also highly stereospecific. Although few details were published about this synthesis, the authors generously provided us with further details.³⁴ Thus, crude **22a**³⁵ was converted into



23a, which was easily purified by direct crystallization. The Zdouble bond stereochemistry of 23a had been assigned³⁴ (in part) on the basis of the coupling between the C-3H and the carboxyl carbon of the corresponding acid (23b).

On attempted hydrogenation of 23a over Pd(C) in ethyl acetate, a mixture of 24a (38%) and 25 (62%) was obtained. The yield of 24a was substantially improved (ca. 60%) by using Pd(CaCO₃) or Lindlar catalyst, but we could not avoid partial hydrogenolysis under the conditions tried. Nevertheless, it was possible to isolate pure 24a by direct crystallization of the mixture obtained by $Pd(CaCO_3)$ catalysis (or, with more difficulty, by preparative TLC). Thus, reduction of 23a by using D_2 and Pd(CaCO₃) gave, after crystallization, 24b which was hydrolyzed to 26. The 1 H NMR of 26 in strongly alkaline solution³⁶ indicated a relative stereochemical purity at C-3 of at least 95%. However, we did not use this serine-2,3- d_2 (26) for biosynthetic studies, because deuterated glycine formed in vivo by SHMT might, in turn, be used for ketopantoate biosynthesis via the glycine cleavage system,²⁹ in competition with the utilization of C-3 of serine. This synthetic route was then applied to the preparation of the desired (2S,3S)-serine-3- d_1 (19). Reaction of ethyl formate-d (or, in subsequent runs, methyl formate-d) with ethyl hippurate in EtOH/NaOEt gave the deuterated intermediate (22b) which was benzoylated to 23c. Unexpectedly, however, 23c showed a substantial vinyl H signal (ca. 0.25-0.5 H), and it was clear that some deuterium-hydrogen exchange had occurred, presumably in the condensation step.³⁷ This exchange was nearly completely suppressed by reacting deuterium-exchanged ethyl hippurate (Ndeuterated) with methyl formate-d in EtOD/NaOEt. After benzovlation, the product (23c) showed ca. 0.05 H at δ 8.45. The synthesis was then completed by H_2 reduction of 23c over Pd/ CaCO₃ to give 24c (and 25), followed by acidic hydrolysis of 24c to 19 (racemic). The desired (2S,3S)-serine-3- d_1 (19) was then obtained after resolution as before. The 500-MHz NMR of 19 showed a clean doublet for the C-2 proton at δ 3.33 (J = 4.2 Hz) and a doublet at δ 3.73 (J = 3.8 Hz) for the 3-H_{re} proton (0.91 H relative to the C-2 proton) accompanied by a minor multiplet at δ 3.67 (3-H_{si}, 0.09 H). At least half of the latter is due to the presence of unlabeled serine resulting from deuterium-hydrogen exchange of formate in the synthesis. Thus, the deuterated (2S,3S)-serine-3-d₁ was ca. 95% stereospecifically labeled. This product, admixed with α -KIVA, was incubated with E. coli, and after workup, the resultant pantolactone was examined by ²H NMR. The spectrum, Figure 1c, showed a ca. 3:1 peak intensity ratio (downfield signal due to 20 more intense), consistent with expectation based on the prior experiment with 84% stereospecifically labeled serine.

Thus, in summary, our results show that the methylene group transfer reactions proceeding between 5,10-CH₂-H₄folate and the respective substrates of SHMT and KHMT in E. coli have the same overall steric courses. Although it is likely that the absolute steric course of SHMT in E. coli is the same as that previously established for the liver enzyme,¹⁰⁻¹³ this point remains to be established and is under investigation in our laboratory. It is probable that KHMT has a higher (possibly absolute) stereospecificity than SHMT, but further studies with isolated enzymes will be necessary to firmly establish this point.

Experimental Section

General. ¹H NMR spectra were run on a Varian EM-360 instrument and on a Bruker WM-500 instrument. ²H NMR spectra were run on a Bruker WM-500 instrument using 5-mm-diameter sample tubes.³⁸ ¹³C NMR spectra were run on a Bruker SXP 22/100 and on a Bruker HX 270 instrument. Liquid scintillation counting was performed on a Nuclear Chicago Mark III instrument. Samples were dissolved in 10 mL of New England Nuclear Aquasol (if necessary with a little added H₂O). TLC was performed by using Analtech silica gel GF Uniplates or homemade plates prepared with E. Merck silica gel HF₂₅₄₊₃₆₆. Melting points were determined by using a hot stage apparatus and are uncorrected. Specific rotations were determined by using a Rudolph polarimeter. Hydrogenations were performed by using a Parr 450-mL pressure reactor. E. coli ATCC 23783 was obtained form the American Type Culture Collection, Rockville, Md 20852. DL-Serine-3,3-d₂ (98 atom % D) and ethyl formate-d were obtained from MSD Isotopes. [3-14C]-DL-Serine was obtained from ICN. Sodium [14C] formate was obtained from New England Nuclear. [4,4'-14C]-DL-Valine was obtained from Schwarz-Mann. Microanalyses were performed by Galbraith Laboratories, Knoxville, TN.

Conversion of Labeled Substrates into Pantolactone. The E. coli culture was maintained on Petrie plates prepared with medium l (g/L): K_2HPO_4 (7), KH_2PO_4 (3), sodium citrate (1.5), $(NH_4)_2SO_4$ (1.0), MgSO₄·7H₂O (0.1), RH₂LO₄ (0), solution entrate (1.0), (1.1.4), 2.0.4 (1.1), MgSO₄·7H₂O (0.1), CaCl₂·2H₂O (0.01), FeSO₄·7H₂O (0.0005), tap H₂O (50 mL), glucose³⁹ (2), DL-valine³⁹ (0.10), L-isoleucine³⁹ (0.10), thi-amine·HCl³⁹ (0.0001), and agar (20). Plates were incubated at 37 °C for 1–2 days and then kept at 4 °C. For growth of cells, the same medium, minus agar, was used. For biosynthetic runs, 0.10 mL of a recently grown culture (within a few days) was transferred to each of two 100-mL media (or 1 mL added to each of two 1000-mL media prewarmed to 37 °C), and the mixture was incubated on a gyrotory shaker at 37 °C for 24 h. The cells were rapidly collected by centrifugation and resuspended in 100 mL (or 1000 mL for larger scale experiments) of

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Chem. 1955, 213, 281–285. (38) ¹H-Decoupled ²H NMR spectra, Figure 1, were run on a Bruker WM-500 instrument using 5-mm tubes, at 76.77 MHz, with 0–0.5-Hz line broadening, SW 2000 Hz, 0.488 Hz/pt, PW 30–55 μ s, RD zero. Ca. 1000-2000 scans were taken on the biosynthetic samples (Figure 1b,c) with a repetition rate of 2.048 s.

prewarmed medium 2: same as medium 1 but with omission of (N- $H_4)_2SO_4$ and inclusion of β -alanine (0.79 g/L). Unlabeled DL-valine was omitted in incorporation experiments with labeled valine, which was added at 20 mg/100 mL. For incorporations of sodium formate or serine, these substrates were added at 20-25 mg/100 mL or 200 mg/L, accompanied either by DL-valine (25 mg/100 mL or 250 mg/L) or, in the (2S,3S)-serine-3- d_1 runs, by sodium α -ketoisovalerate (α -KIVA, 200 mg/L). Incubations were continued for 24 h at 250 rpm at 37 °C. Calcium pantothenate (20 mg/100 mL or 200 mg/L) was then added and the mixture was then acidified to pH 1.5 with H_2SO_4 and further treated with 25% H₂SO₄ (20 mL/L) and autoclaved (121 °C, 15 min), then rapidly cooled and neutralized with concentrated NaOH. The 100-mL cultures were saturated with NaCl, whereas larger cultures were first freeze-dried, and the residues were resuspended in a smaller volume of H₂O (150-200 mL) and saturated with NaCl. After filtration and continuous ether extraction for 24-48 h, the extract was evaporated, and the pantolactone was isolated by preparative TLC (silica gel HF₂₅₄₊₃₆₆; solvent, 30% EtOAc/hexane, running several times). The isolated pantolactone was then rechromatographed once as before, giving ca. 50-70 mg chromatographically pure product/L culture.

(2RS,4RS)-Pantolactone-4- d_1 (18). Zinc aldopantoate²⁸ (2.5 g) was suspended in 95% EtOH (100 mL) and treated with NaBD₄ (1 g) at 25 °C for 80 min. The mixture was acidified with 2 N H₂SO₄ and filtered. The solvent was evaporated under reduced pressure, and the residue was extracted with CHCl₃. The extract was dried (Na₂SO₄) and evaporated under reduced pressure to yield 18 as an oil which rapidly crystallized; ¹H NMR (C₆D₆; concentration of 18 ca. 100 mg/mL) δ 0.66 (3 H, s), 0.78 (3 H, s), 3.23 (1 H, sl br s), 3.36 (1 H, sl br s), 3.85 (1 H, s), 4.40 (1 H, br s, $W_{1/2} = 12$ Hz); ²H NMR (C₆H₆) (Figure 1a) δ 3.20 and 3.34 (equal intensities).

(2S,3R)- and (2R,3S)-Serine-2,3- $d_2^{33a,40}$ (26). 2-Formylhippuric acid sodium salt (22a) was synthesized as previously described³⁵ but was not recrystallized. The crude salt (16 g) after vacuum drying to constant weight was dissolved in H₂O (200 mL) and treated with a solution of benzoyl chloride (13 g) in CHCl₃ (130 mL), with vigorous stirring for 42 h. The mixture was filtered, and the CHCl₃ phase was washed with 5% NaHCO₃ (2 × 100 mL) and saturated NaCl, dried (NaSO₄), and evaporated under reduced pressure to yield a solid. After recrystallization from CHCl₃ and absolute EtOH, ethyl (Z)-3-benzoyloxy-2-benzamidoacrylate (23a), 12.4 g, was obtained as fine needles, mp 157-159 °C; NMR (CDCl₃) δ 1.37 (3 H, t, J = 7 Hz), 4.26 (2 H, q, J = 7 Hz), 7.2-8.2 (10 H, m), 8.45 (1 H, s).

Anal. Calcd for $C_{19}H_{17}NO_5$: C, 67.25; H, 5.05. Found: C, 67.15; H, 5.19.

The above product (23a) (2.0 g) was suspended in EtOAc (100 mL) and was stirred with 5% Pd(CaCO₃) (100 mg) in a Parr pressure reactor at 25 °C with H₂ at 200 psi for 23 h. The mixture was filtered and the filtrate was evaporated under reduced pressure to yield a mixture of 24a (ca. 60%) and 25 (40%). After recrystallization from MeOH, pure **N,O-dibenzoylserine ethyl ester** (24a), 732 mg, was obtained as prisms, mp 91-93 °C; NMR (CDCl₃) δ 1.28 (3 H, t, J = 7 Hz), 4.23 (2 H, q, J = 7 Hz), 4.72 (2 H, d, J = 3 Hz), 5.10 (1 H, m), 6.9-8.2 (11 H, m). Anal. Calcd for C₁₉H₁₉NO₃: C, 66.85; H, 5.61. Found: C, 66.91;

H, 5.70. (2S,3R)- and (2R,3S)-N,O-dibenzoylserine-2,3- d_2 ethyl ester (24b) was similarly prepared by using D₂ in place of H₂: NMR (CDCl₃) δ 1.28 (3 H, t, J = 7 Hz), 4.23 (2 H, q, J = 7 Hz), 4.70 (1 H, br s, $W_{1/2}$ = 3 Hz), 6.7-8.1 (11 H, m). The product (24b) (720 mg) was suspended in 1 N HCl (50 mL) and refluxed for 4 h. After cooling, the mixture was extracted twice with CHCl₃, and the aqueous extract was evaporated to dryness in vacuo. The serine was then isolated by absorption on a column of Dowex 50W-X8, 50-100 mesh, H^+ form, followed by elution with 2 N NH_4OH to give 26, 149 mg.

(2S,3S)-Serine-3- d_1 (19). Potassium formate-d was prepared by a modification of the method of Sprinson et al.:37 potassium cyanide (63 g, dried in vacuo at 100 °C) in D_2O (100 g) containing NaOD (3 g) was heated with stirring at 175 °C in a 450-mL Parr pressure reactor for 6 h. The pressure reached 445 psi during this period. The reactor was allowed to cool to room temperature while stirring was continued for 18 h. The solution was evaporated in vacuo and the residue was redissolved in H_2O (150 mL), acidified with 2 N H_2SO_4 , filtered, and extracted continuously with ether overnight. The extract was concentrated to ca. 30-mL volume and mixed with H_2O , and the pH was adjusted to 7.0 with KOH/H₂O. The solution was then evaporated and the residue vacuum dried to give potassium formate-d, 48 g. A portion of the product (30 g) was heated and stirred with dimethyl sulfate (70 mL) at 100-150 °C while distilling the resultant methyl formate-d through a 10-cm Vigreux column. The crude product, bp 30-60 °C, 21 g, was then redistilled, bp 30-32 °C, 20 g. NMR (neat) δ 3.70 (3 H, s), 8.08 (0.005 H, sl br s).

Ethyl hippurate (30 g) was dissolved in CHCl₃ (100 mL), and the solution was stirred with D₂O (100 mL). The CHCl₃ phase was separated and dried (Na₂SO₄), and the solvent was evaporated under reduced pressure. The product showed in the ¹H NMR (CDCl₃) a singlet, δ 4.13, for the CH_2 group in place of the doublet, J = 5 Hz, for this group in unlabeled ethyl hippurate. Methyl formate-d (20 g) was added to a solution of NaOEt/EtOD prepared by reaction of sodium spheres (6.2 g) with EtOD (120 mL). After 1 h at 25 °C, ethyl hippurate-N-d (53.9 g) was added, and the mixture was stirred at room temperature. After a few hours, the mixture set to a thick paste. After 42 h, the mixture was slurried with EtOH (50 mL), vacuum filtered, and washed with a little EtOH. After drying in vacuo to constant weight, 46.7 g of crude 22b was obtained. This was benzoylated as described above to yield, after recrystallization from CHCl3 and EtOH, 23c, 26.3 g; NMR (CDCl3) as for 23a except δ 8.45 (0.05 H, s). The product was hydrogenated as described for $23a \rightarrow 24a$ above, to yield, after recrystallization from MeOH, (2S,3S)- and (2R,3R)-N,O-dibenzoylserine-3- d_1 ethyl ester (24c), 10.7 g; NMR (CDCl₃) as for 24a except δ 4.72 (1 H, br d, J = 4 Hz), 5.10 (1 H, dd, $J_1 = J_2 = 3$ Hz). Product (24c), 5.35 g, was then converted, as described for 24b, to (2S,3S)- and (2R,3R)-serine-3- d_1 (19) (plus enantiomer), 1.29 g. The racemic product, 1.18 g, was then resolved by a literature procedure⁴¹ to yield (2S,3S)-serine-3- d_1 (19), 0.44 g, $[\alpha]_{D}^{25} + 15^{\circ}$ (lit. $[\alpha]_{D}^{25} + 15.1^{\circ}$) (c 2, 1 N HCl); NMR, see text.

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